



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 169503



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/24/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Helistream Inc (CHEST01)

3000 Airway Avenue, Suite 350 Costa Mesa, CA, 92626 USA ph:(714) 662-3163 fx:(714) 662-1687.

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/23/18	1/23/18	0.00	0.00	Start Up Stores/Pkg-1		BEB 18-02-16
100	Packaging	1 pcs	1/23/18	1/23/18	0.00	0.00	Packaging1-4		BEB 18-02-16
110	HandFinish	1 pcs	1/24/18	1/24/18	0.00	1.03	HandFinish4		BEB 18-02-16
120	QC	1 pcs	1/24/18	1/24/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	1/24/18	1/24/18	0.00	0.00	Packaging3-2		9-80 Smb
140	QC21-SA	1 Ea	1/24/18	1/24/18	0.00	0.00	QC21		21 9-80 FEB 16 2018 PK002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A 5019387	4	317	0	0
	AN3-16A 5040773	2	110	0	0
	AN310-4 5037250	3	176	0	0
	AN310C4 5019390	2	119	0	0
	AN4-12 5014151	3	201	0	0
	AN5-17A 5014156	4	226	0	0
	D2530 5020184	1	31	0	0
	D2535 5014107	2	92	0	0
	D2537 5034731	2	53	0	0
	D3917-3 501156	6	154	0	0
	D3953-17 5024417	2	38	0	0
	D3953-19 5018936	1	26	0	0
	D3953-21 5020996	1	34	0	0
	D3953-3 5014257	2	67	0	0
	D3953-7 5036671	2	41	0	0
	D3953-9 5036720	2	46	0	0
	D3969-3 5038777	1	11	0	0
	MS21042L3 5037284	6	4,361	0	0
	MS21042L5 5062880	4	900	0	0
	MS24665-151FM 128401	3	154	0	0
	MS24665-300 5015687	2	118	0	0
	NAS1149C0432R 5025432	2	789	0	0
	NAS1149F0332P 502445	8	7,022	0	0
	NAS1149F0432P 5020607	6	489	0	0

110-HandFinish

NAS1149F0563P FM138130-99
D3913-0415038600 1
D3914-0415058633 1

124
6
8

0
0
0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

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Container No: S043170



Long Basket Assembly (350)

PART NO: D4030 - 041

Serial No/Batch: S043170

Revision:

Operation: Packaging

Change No:

Mfg Date: 02/16/18

Job No: 169503